

ROUND BARS

SIZE [MM]	H					K						Din 1013	A 484
	h8	h9	h10	h11	h12	k8	k9	k10	k11	k12	k13		
1.00 to 3.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.014	+0.025	+0.040	+0.060	+0.100	+0.140	+0.40	+0.03
	-0.014	-0.025	-0.040	-0.060	-0.100	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.40	-0.03
3.01 to 6.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.018	+0.030	+0.048	+0.075	+0.120	+0.180	+0.40	+0.03
	-0.018	-0.030	-0.048	-0.075	-0.120	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.40	-0.03
6.01 to 10.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.022	+0.036	+0.058	+0.090	+0.150	+0.220	+0.40	+0.03
	-0.022	-0.036	-0.058	-0.090	-0.150	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.40	-0.03
10.01 to 18.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.027	+0.043	+0.070	+0.110	+0.180	+0.270	+0.40	+0.05
	-0.027	-0.043	-0.070	-0.110	-0.180	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.40	-0.05
18.01 to 30.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.033	+0.052	+0.084	+0.130	+0.210	+0.330	+0.50	+0.05
	-0.033	-0.052	-0.084	-0.130	-0.210	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.50	-0.05
30.01 to 50.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.039	+0.062	+0.100	+0.160	+0.250	+0.390	+0.60	+0.06
	-0.039	-0.062	-0.100	-0.160	-0.250	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.60	-0.06
50.01 to 80.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.046	+0.074	+0.120	+0.190	+0.300	+0.460	+1.00	+0.08
	-0.046	-0.074	-0.120	-0.190	-0.300	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-1.00	-0.08
80.01 to 120.00	+0.000	+0.000	+0.000	+0.000	+0.000	+0.054	+0.087	+0.140	+0.220	+0.350	+0.540	+1.00	+0.08
	-0.054	-0.087	-0.140	-0.220	-0.350	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-1.00	-0.08
120.01 to 180	+0.000	+0.000	+0.000	+0.000	+0.000	+0.063	+0.100	+0.160	+0.250	+0.400	+0.630	+1.30	+0.08
	-0.063	-0.100	-0.160	-0.250	-0.400	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-1.00	-0.08
180.01 to 200	+0.000	+0.000	+0.000	+0.000	+0.000	+0.072	+0.115	+0.185	+0.290	+0.460	+0.720	+1.30	+0.08
	-0.072	-0.115	-0.185	-0.290	-0.460	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-1.00	-0.08

HEX AND SQUARE

SIZE [MM]	h11	A484
1.00-3.00	+0.000	
	-0.060	+0.000
3.01-6.00	+0.000	-0.050
	-0.075	
6.01-8.00	+0.000	
	-0.090	
8.01-10.00	+0.000	
	-0.090	+0.000
10.01-12.70	+0.000	-0.080
	-0.110	
12.71-18.00	+0.000	
	-0.110	+0.000
18.01-25.40	+0.000	-0.100
	-0.130	
25.41-30.00	+0.000	
	-0.130	
30.01-50.00	+0.000	+0.000
	-0.160	-0.150
50.01-51.00	+0.000	
	-0.190	
51.01-76.00	+0.000	+0.000
	-0.190	-0.200
76.00-80.00	+0.000	
	-0.190	+0.000
80.01-120.00	+0.000	-0.250
	-0.220	